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## National Nanomanufacturing Network and InterNano

Establish a network of experts and stakeholders to identify challenges, solutions, and approaches for a nanomanufacturing roadmap

A catalyst for nanomanufacturing R & D advancement in the US via:

- Cooperative activities (workshops, conference, initiatives)
- An information clearinghouse (InterNano)

## To support, and help launch, communities of practice in nanomanufacturing in both real and cyber space

Mark Tuominen - Director of NNN Jeff Morse - Managing Director of NNN Blake Spitz - Project Manager of InterNano (2014) Robert Stevens – Web Development







### Center for Hierarchical Manufacturing UMass Amherst

NSF Nanoscale Science and Engineering Center 2006-2016

James Watkins-Director, Mark Tuominen-Co-Director

### Snapshot:

- An NSF Nanoscale Science and Engineering Center
  - $\circ~$  Funded through NSF's Division of Civil, Mechanical and Manufacturing Innovation
- \$4 million/year in NSF Support
  - $\circ~$  The CHM is funded by NSF through 2016
- 39 Faculty in 8 disciplines at 6 Institutions (27 Faculty at UMass)
  - UMass Amherst (Lead Institute), Michigan, MIT, Rice, Indiana, Mt. Holyoke, Puerto Rico, Springfield Technical Community College

National Nanomanufacturing Network - In addition to its own research program, the Center for Hierarchical Manufacturing manages the National Nanomanufacturing Network, providing the nanomanufacturing R&D community with technical information, workshops, and technology roadmaps.







www.internano.org



### **NNN: Key Partners and Affiliates**

- Center for Hierarchical Manufacturing (CHM)
   UMass Amherst/UPR/MHC/MIT/Rice/Binghamton
- Center for High-Rate Nanomanufacturing (CHN)
   Northeastern/UMass Lowell/UNH
- Center for Scalable and Integrated Nanomanufacturing (SINAM)
   UC Berkeley/UCLA/NWU/UCSD/Stanford/UNC Charlotte
- Center for Nanoscale Chemical-Electrical-Mechanical Manufacturing Systems (Nano-CEMMS)
   UIUC/CalTech/NC A&T
- Center for Integrated Nanotechnologies (CINT)
   Sandia National Laboratories
- Center for Nanoscale Science and Technology (CNST)
   NIST









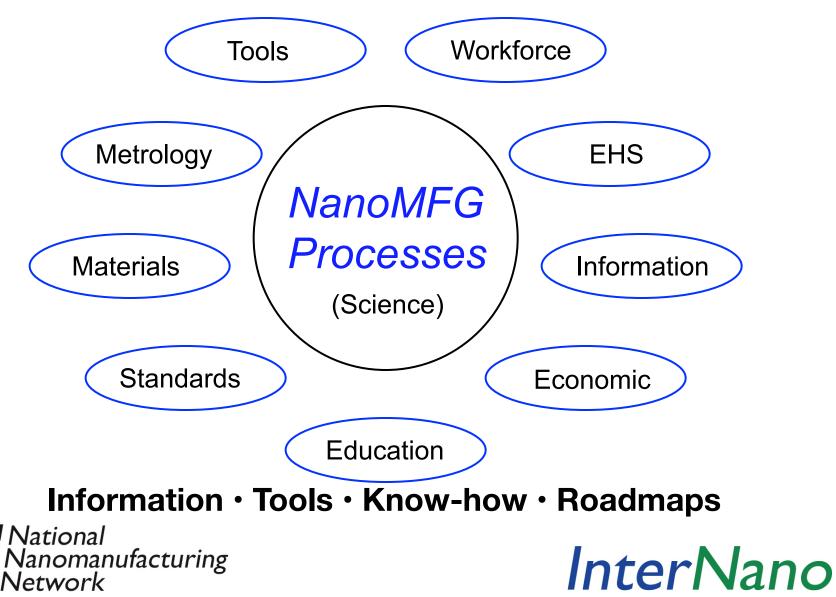








## Needed Nanomanufacturing Infrastructure: Physical and Intellectual



## **Example NNN Outreach Activities**

- Special Initiatives Supporting Nanomanufacturing Infrastructure
  - Lead ISO TC 229 standards project on "Terminology and Definitions for Nanomanufacturing Processes" –Completed Dec 2013
  - Major contributor to activities on a U.S. nanoinformatics roadmap
  - Board of Advisors NanoBusiness & Commercialization Association (NanoBCA) Graphene Stakeholders Association (GSA)
- NNN Workshops and Conferences
  - US-EU Workshop on Nanofabrication Technologies for Scaled Roll-to-Roll and Print Manufacturing (Oct 23-24, 2013 Barcelona)
  - Nanoinformatics 2013 (October 15, 2013, Philadelphia, PA)
  - Nanomanufacturing Summit 2013 (October 15-17, 3013, Philadelphia, PA)
- Nanomanufacturing-specific education and training initiatives
  - Short course at Flexible Electronics 2014 on R2R Nanomanufacturing
  - Short course for Materials Research Society Fall Symposium 2014 on R2R Nanomanufacturing
- Community Outreach
  - Participant monthly NanoBCA telecon with NNCO
  - · Weekly mailer and monthly newsletter
  - Co-organized NM Summit 2013 with NanoBCA

### InterNano: the online information service of the NNN





**Exploratory Nanoinformatics meeting** (June 2007)

**2009 Nanomanufacturing Summit Panel** (May 2009)

Nanoinformatics 2010 (November 2010)

Nanoinformatics 2020 Roadmap Published (April 2011)

Nanoinformatics 2011: Q-SARs and MinChar (December 2011)

Nanoinformatics 2012 Summer Workshop: Tools and Resources (July 2012)

Informatics for Nanomanufacturing Workshop (October 2013)



## InterNano Resources for Nanomanufacturing



### Scope

- nanomanufacturing processes
- tools for nanomanufacturing
- nanoscale objects and nanostructured materials
- nanomanufacturing characterization techniques
- environmental, health and safety considerations for nanomanufacturing
- social and economic implications of nanomanufacturing
- informatics and standards for nanomanufacturing
- commercialization, regulation and intellectual property



### National Nanomanufacturing Network

### www.internano.org

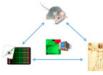
## **Process Database**





**NNN Newsletter** 





#### Alternative Test Strategies, Predictive Models to Assist Nanomaterials Safety Assessment

With the exponential growth of engineered nanomaterials (ENMs) extending from research and development to commercial products, the daunting challenge of conducting effective risk assessment and life-cycle analysis for these

materials is presented. Of primary concern is the potential for human exposure that may lead to adverse outcomes, which traditionally utilizes animal studies and specific protocols to identify exposure risks. With increasing emphasis on understanding the basis for adverse outcomes, numerous approaches incorporating predictive modeling combined with expanded *in vitro* and short term *in vivo* studies have fostered a conceptual shift in toxicological studies of ENMs.

Driven by advances in chemical testing methodologies, a new paradigm for understanding exposure risks for ENMs will combine high throughput screening (HTS), high content screening (HCS), and predictive modeling to significantly reduce the reliance on animal studies while increasing the rate of data driven knowledge and the understanding of nanomaterials. While this should draw a collective sigh of relief from government regulators and industry alike, specific data are limited to establish effective policies for risk assessment covering emerging ENMs without the need for further extensive studies and financial burdens.

#### More...



#### New Grayscale Technique Opens a Third Dimension for Nanoscale Lithography

Engineers at the NIST Center for Nanoscale Science and Technology (CNST) have developed a new technique for fabricating high aspect ratio three-

dimensional (3D) nanostructures over large device areas using a combination of electron beam (e-beam) lithography, photolithography, and resist spray coating. While it has long been possible to make complicated 3D



## **Expert Reviews**



Nanometrics is a leading provider of advanced, high-performance process control metrology and inspection systems used primarily in the fabrication of

semiconductors and other solid-state devices, such as data storage components and discretes including high-brightness LEDs and power management

components. Nanometrics' automated and integrated metrology systems measure critical dimensions, device structures, overlay registration, topography and

various thin film properties, including film thickness as well as optical, electrical and material properties. The company's process control solutions are deployed

throughout the fabrication process, from front-end-of-line substrate manufacturing, to high-volume production of semiconductors and other devices, to advanced

wafer-scale packaging applications. Nanometrics' systems enable advanced process control for device manufacturers, providing improved device vield at reduced

Nanometrics was incorporated in California in 1975. Nanometrics has been publicly traded since 1984 and is listed on NASDAQ (NANO). We have been a pioneer

and innovator in the field of optical metrology. Nanometrics has an extensive installed base of more than 6,500 systems in over 150 production factories worldwide

Our major customers and original equipment manufacturer (OEM) partners include the largest semiconductor and process equipment manufacturers in the world.

Tags: high-performance process control metrology, Metrology, inspection systems, Semiconductors, solid-state devices, data storage, high-brightness LEDs,

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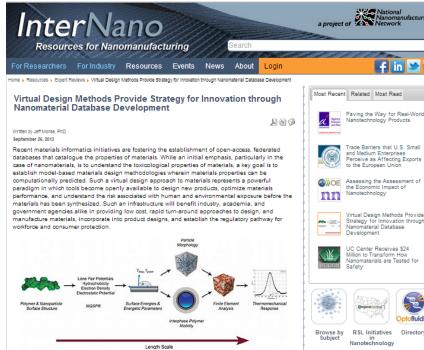


Figure 1. A schematic showing the genomics approach to predicting the thermomechanical response. From left to right shows: MQSPR is used to relate the polymer and nanoparticle surface structure to the polar and dispersive components of the polymer and nanoparticle surface energy. The surface energies are then used to quantitatively predict the dispersion state of the nanoparticles and the properties of the filler/polymer interface. Using Finite Element Analysis (FEA), the microstructure is reconstructed and the filler, polymer, and interphase properties used as input. The FEA provides an a-priori prediction of the thermomechanical properties from MQSPR calculated surface energies.

While this scenario presents a futuristic vision, the necessary steps in this direction are being taken with the establishment of the Materials Genome Initiative and the Nanoinformatics initiatives, which include activities in areas such as materials database development, data mining tools, and materials design/design for manufacturing virtual tools. A prime example of implementation of materials design tools was recently reported by Breneman, et. al. in which a data-driven approach to the virtual design of nanostructured polymers was introduced. In this work, the authors implemented materials quantitative structure-property relationship (MQSPR) models to develop a numerical analysis approach to predict the thermomechanical properties of spherical nanofilled polymer composites. The model was validated through a systematic investigation of silica nanoparticles having three different surface chemistries in several polymers.

The work reported is the first time that the MQSPR technique has been utilized across multiple length scales providing the connection between underlying chemistry of the polymer and nanoparticle surface, physics of nanoparticle composite dispersion, and bulk properties of resulting materials. In addition, this approach can further determine the compatibility between the polymer and nanoparticle materials. In combining the MQSPR



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Mehlika Ayla Kiser Postdoctoral Research Fellow Department of Chemistry University of Oregon kiser2@uoregon.edu Mailing Address 🗉



Mehlika Avla Kiser is a postdoctoral research fellow in the Department of C hydrophobicity of nanoparticles and developing a characterization roadmap of nanoparticles, biomimetic syntheses and applications of nanomaterials,

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manufacturing cycle time, supporting the accelerated product life cycles in the semiconductor market.

power management, Thin films, optical metrology, high-volume production, wafer-scale packaging, Tool development

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#### Professional Affiliations

Safer Nanomaterials and Nanomanufacturing Initiative, International Council

Tags: Nanoparticles, nanomaterials, Chemical surface functionalization, c



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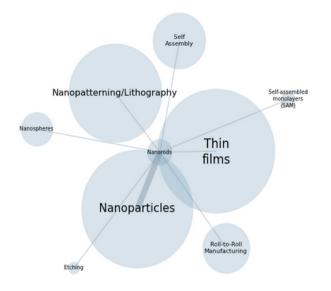
## **Research Library**

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	<ul> <li>Nanomanufacturing Nanoscale Science and Engineering Centers (594)</li> </ul>
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reate Account	<ul> <li>Science Technology and Society's Nanotechnology and Society Workshops (31)</li> </ul>
èjprints 🌀	This project is supported by the National Science Foundation under Grant No. <u>CMMI-1025020</u> Center for Hierarchical Manufacturing





## All Resources are linked by the taxonomy





- Magnetic Characterization
- Mechanical Property Characterization
- Optical Spectroscopy
- Other Characterization Techniques
- Scanning Electron Microscopy (SEM)
- Scanning Probe Microscopy
- Thermal Analysis
- Transmission Electron Microscopy (TEM)
- Nanomanufacturing Processes
- Nanoscale Objects and Nanostructured Materials
- Social and Economic Impacts Tool development

Comments

Login to add your comment.





## Special Initiatives: Standards - ISO TC 229 Project

ISO 80004-9: "Terminology and Definitions for Nanomanufacturing Processes"

- Based on *InterNano* nanomanufacturing process taxonomy and BSI nanofabrication PAS 135
- Creating a master taxonomy in nanomanufacturing
- Framework accommodates new process terms
- Feeds back into InterNano
- Industry, government and academic participation

Argentina, Belgium, Canada, China, Finland, Germany, Iran, Italy, Japan, Korea, Malaysia, Mexico, Netherlands, Portugal, Romania, Russia, Singapore, South Africa, Spain, Switzerland, Thailand, USA (co-lead), UK (co-lead)



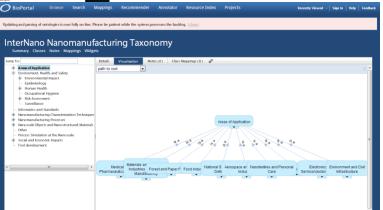


### **ISO: Nanomanufacturing Processes: Major Sections** Taxonomy General Terms

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- Assembly Techniques
- Biological Techniques
- Nanostructured Materials Synthesis Methods
- Deposition Methods
- Etching Methods
- Nanocomposite Manufacturing Methods
- Nanoparticle Synthesis
- Nanopatterning Lithography
- Roll-to-roll Manufacturing Techniques
- Self-Assembly and Directed Self-Assembly

# InterNano Provides CONTEXT for the "Informatics for Nanomanufacturing" area

- The NNN mission is to understand the WHAT and the WHY in Nanomanufacturing
  - i.e;, what materials, what manufacturing processes, what hardware and software tools, what data are needed for application development, manufacturing, and commercialization.
- InterNano has a taxonomy pertinent to manufacturing nanoinformatics, including terminology of more than 100 nanomanufacturing processes from the published ISO TC229 standard on Nanomanufacturing Processes.





## **InterNano -Opportunities**

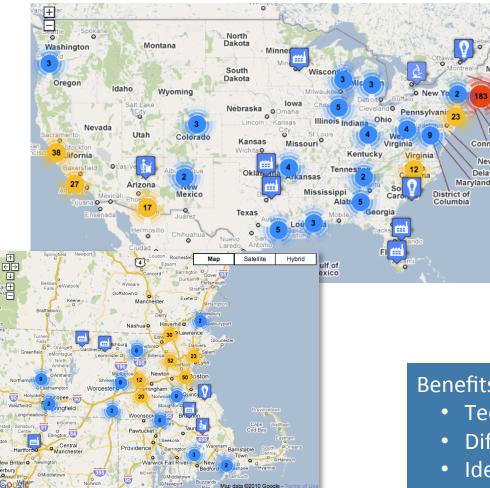
### Informatics

- Process Database development and tools
  - More articulation of database coupled with process modeling tools
- Expand and interface with NanoMaterials Registry, nanoHub, and others
  - Validate models, share data, develop NM explicit tools.
- Provide access to data and software tools to help design and implement nanomanufacturing processes efficiently.





## **Future NNN Focus and Industry Outreach Economic Analysis**





### Database Assessment Tools for:

- Industry sector trends
- Supply chain analysis
- Workforce, Best Practices

### **Technical Approaches**

- Data Mining/Analysis •
- **Business/Industry Analytics**

### Measured Outcomes:

- Economic Impact •
- Forecasting
- Strategic Partnering

### **Benefits**

- Technology matching
- Diffusion index of nanotech
- Identification of business &
  - technology challenges